

Zirlux Anterior Multi

Program Steps	Starting Temperature (°C/Min)	Finishing Temperature (°C/Min)	Time Min.	Heating Rate (°C/Min)
1	Room Temperature	1150	140.63	8
2	1150	1150	30	0
3	1150	1300	75	2
4	1300	1450	120	0
5	1450	1450	120	0
6	1450	800	81.25	-8
7	800	100	Furance Cooling	

Zirlux Esthetic TR a Zirlux Complete

Program Steps	Starting Temperature (°C/Min)	Finishing Temperature (°C/Min)	Time Min.	Heating Rate (°C/Min)
1	Room Temperature	1150	140	8
2	1150	1150	30	0
3	1150	1300	75	2
4	1300	1480	45	4
5	1480	1480	120	0
6	1480	800	85	-8
7	800	100	Furance Cooling	

Zirlux 16+

Pre-Shaded

4 Step Sintering for Zirlux 16+

Program Steps	Starting Temperature (°C/Min)	Final Temperature (°C/Min)	Retention Time Min.	Heating Rate (°C/Min)
1	Room Temperature	1200	30	5
2	1200	1530	0	2
3	1530	1530	120	0
4	1530	100	Furance Cooling	

7 Step Sintering for Zirlux 16+

Program Steps	Starting Temperature (°C/Min)	Final Temperature (°C/Min)	Time Min.	Heating Rate (°C/Min)
1	Room Temperature	1200	137.5	8
2	1200	1200	30	0
3	1200	1400	100	2
4	1400	1530	32.5	4
5	1530	1530	120	0
6	1530	800	91.25	-8
7	800	150	Natural Cooling	

White

6 Step Sintering for Zirlux 16+

Program Steps	Starting Temperature (°C/Min)	Final Temperature (°C/Min)	Time Min.	Heating Rate (°C/Min)
1	100	500	160	2.5
2	500	1000	62.5	8
3	1000	1530	132.5	4
4	1530	1530	120	0
5	1530	800	91.25	-8
6	800	150	Natural Cooling	